



Occupational Health and Safety

Continuing Education

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trenchingsafety.com

Advanced Level Trenching and Excavation 4 Hour Course



Advanced
Level Trenching
and Excavation
4 Hour Course

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Advanced Level Trenching & Excavation Course

About this Course

This field perspectives course will assist those with management and safety responsibilities in developing a thorough understanding of advanced level concepts in excavating and trenching safety including hazard identification and abatement, safety programs, the roles and responsibilities of the competent person, and soil mechanics. The class will include a combination of instructor led presentations and interactive components. This class will not certify workers as competent persons. This material was produced under grant number SH-05166-SH9 from the Occupational Safety and Health Administration, U.S. Department of Labor. It does not necessarily reflect the views or policies of the U.S. Department of Labor, nor does mention of trade names, commercial products, or organizations imply endorsement by the U.S. Government.

Delivery Method

This course will be instructor led and delivered in person.

Course Prerequisites

- Participants must be employed at a company with fewer than 250 employees.
- By taking this course participants agree to participate in a 3 month follow up electronic survey through Survey Monkey.

Course Length

The minimum student contact hours for this course is **4** hours.

Registration

All attendees should be pre-registered for this course. If you need help registering for today's class please make the course instructor or program staff aware of this so that they can properly assist you. In order to receive a certificate of completion for attending this course all participants must sign the attendance roster located near the front of the classroom and complete an end-of-course evaluation form.

Contact Us:

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Course Takeaways

1. Worker Rights

- a. A safe workplace
- b. Certain employer provided information
- c. Make safety complaints
- d. Receive training
- e. Participate in OSHA inspections
- f. Refuse to perform dangerous work
- g. Examine OSHA records
- h. Hazardous chemical information
- i. Medical records
- j. Contest the abatement period
- k. Participate in enforcement proceedings
- l. “Whistleblow” on employers
- m. Protection from discrimination

2. Definitions

- **Actual slope:** The slope to which an excavation face is excavated.
- **Benching:** A method of protecting employees from cave-ins by excavating the sides of an excavation to form one or a series of horizontal levels or steps.
- **Cave-in:** Separation of a mass of soil or rock material from the side of an excavation....in sufficient quantity so that it could entrap, bury, or otherwise injure and immobilize a person
- **Cemented soil:** A soil in which the particles are held together by a chemical agent, such as calcium carbonate, such that a hand-size sample cannot be crushed into powder or individual soil particles by finger pressure.
- **Cohesive soil:** Clay (fine grained soil), or soil with a high clay content, which has cohesive strength. Cohesive soil does not crumble, can be excavated with vertical side slopes, and is plastic when moist. Cohesive soil is hard to break up when dry, and

exhibits significant cohesion when submerged. Cohesive soils include clayey silt, sandy clay, silty clay, clay and organic clay.

- **Cross Brace:** The horizontal members of a shoring system installed perpendicular to the sides of the excavation, the ends of which bear against either uprights or wales.
- **Distress:** The soil is in a condition where a cave-in is imminent or is likely to occur. Distress is evidenced by such phenomena as the development of fissures in the face of or adjacent to an open excavation; the subsidence of the edge of an excavation; the slumping of material from the face or the bulging or heaving of material from the bottom of an excavation; the spalling of material from the face of an excavation; and raveling, i.e., small amounts of material such as pebbles or little clumps of material suddenly separating from the face of an excavation and trickling or rolling down into the excavation.
- **Dry Soil:** Soil that does not exhibit visible signs of moisture content.
- **Excavation:** Any man-made cut, cavity, trench, or depression in an earth surface, formed by earth removal
- **Face:** The vertical or inclined earth surfaces formed as a result of excavation work.
- **Failure:** The breakage, displacement, or permanent deformation of a structural member or connection so as to reduce its structural integrity and its supportive capabilities.
- **Fissured:** A soil material that has a tendency to break along definite planes of fracture with little resistance, or a material that exhibits open cracks, such as tension cracks, in an exposed surface.
- **Granular Soil:** Gravel, sand, or silt, (coarse grained soil) with little or no clay content. Granular soil has no cohesive strength. Some moist granular soils exhibit apparent cohesion. Granular soil cannot be molded when moist and crumbles easily when dry.
- **Hazardous Atmosphere:** An atmosphere which by reason of being explosive, flammable, poisonous, corrosive, oxidizing, irritating, oxygen deficient, toxic, or otherwise harmful, may cause death, illness, or injury
- **Kickout:** The accidental release or failure of a cross brace.
- **Layered System:** Two or more distinctly different soil or rock types arranged in layers. Micaceous seams or weakened planes in rock or shale are considered layered.

- **Maximum Allowable Slope:** The steepest incline of an excavation face that is acceptable for the most favorable site conditions as protection against cave-ins, and is expressed as the ratio of horizontal distance to vertical rise (H:V).
- **Moist Soil:** A condition in which a soil looks and feels damp. Moist cohesive soil can easily be shaped into a ball and rolled into small diameter threads before crumbling. Moist granular soil that contains some cohesive material will exhibit signs of cohesion between particles.
- **Plastic:** A property of a soil which allows the soil to be deformed or molded without cracking, or appreciable volume change.
- **Protective System:** a method of protecting employees from cave-ins, from material that could fall or roll from an excavation face or into an excavation, or from the collapse of adjacent structures.
- **Saturated Soil:** A soil in which the voids are filled with water. Saturation does not require flow. Saturation, or near saturation, is necessary for the proper use of instruments such as a pocket penetrometer or shear vane.
- **Shield:** A structure that is able to withstand the forces imposed on it by a cave-in and thereby protect employees within the structure.
- **Shoring:** A structure such as a metal hydraulic, mechanical or timber shoring system that supports the sides of an excavation and which is designed to prevent cave-ins.
- **Short Term Exposure:** A period of time less than or equal to 24 hours that an excavation is open.
- **Sloping:** A method of protecting employees from cave-ins by excavating to form sides of an excavation that are inclined away from the excavation so as to prevent cave-ins.
- **Soil Classification System:** A method of categorizing soil and rock deposits in a hierarchy of Stable Rock, Type A, Type B, and Type C, in decreasing order of stability. The categories are determined based on an analysis of the properties and performance characteristics of the deposits and the environmental conditions of exposure.
- **Stable Rock:** Natural solid mineral matter that can be excavated with vertical sides and remain intact while exposed.

- **Structural Ramp:** A ramp built of steel or wood, usually used for vehicle access...ramps made of soil or rock are not considered structural ramps.”
- **Submerged Soil:** Soil which is underwater or is free seeping.
- **Support System:** A structure such as underpinning, bracing, or shoring, which provides support to an adjacent structure, underground installation, or the sides of an excavation.
- **Trench:**
 - A narrow excavation (in relation to its length) made below the surface of the ground.
 - Generally deeper than it is wide, but not more than 15 ft. wide at the bottom.
 - Can also be made by having forms or other structures inside an excavation.
- **Unconfined Compressive Strength:** The load per unit area at which a soil will fail in compression. It can be determined by laboratory testing, or estimated in the field using a pocket penetrometer, by thumb penetration tests, and other methods.
- **Upright:** The vertical members of a trench shoring system placed in contact with the earth and usually positioned so that individual members do not contact each other.
- **Wales:** Horizontal members of a shoring system placed parallel to the excavation face whose sides bear against the vertical members of the shoring system or earth.
- **Wet Soil:** Soil that contains significantly more moisture than moist soil, but in such a range of values that cohesive material will slump or begin to flow when vibrated. Granular material that would exhibit cohesive properties when moist will lose those cohesive properties when wet.

3. Identifying Hazards

- a. Underground Utilities
- b. Access and egress
- c. Equipment & Vehicular Traffic
- d. Hazardous Atmosphere
- e. Water Accumulation
- f. Stability

- g. Unsafe Behavior

4. Competent Person

- a. One who is capable of identifying existing and predictable hazards in the surroundings...and who has authorization to take prompt corrective measures to eliminate them.
- b. Roles and Responsibilities
 - Design structural ramps used for workers only
 - Monitor water removal operations
 - Inspection prior to work and during shift
 - Remove workers exposed to hazardous area
 - Take precautions for worker safety
 - Examine ground of <5 ft. excavations
 - Examine damaged equipment used in protective systems
 - Classify and reclassify soil & rock
 - Reduce maximum slope based on surcharge loads
 - Evaluate the effects of surcharge

5. Soil Classification

- a. Type A
 - Cohesive with unconfined compressive strength > 1.5 tons/sq. ft.
 - Undisturbed (uncommon)
 - Stable
 - Cohesive = Clay
 - i. Silty Clay
 - ii. Sandy Clay
 - iii. Clay Loam
 - iv. Silty Clay Loam
 - v. Sandy Clay Loam
 - No Soil is Type A if:
 - i. Soil has been previously disturbed
 - ii. Soil is fissured
 - iii. Soil is subject to vibration from heavy traffic, pile driving, or similar effects
- b. Type B
 - Cohesive with unconfined compressive strength between 0.5 and 1.5 tons/sq.ft.
 - Previously disturbed
 - Granular cohesionless soils (crushed rock)

- Soil that meets the unconfined compressive strength or cementation requirements for Type A, but is fissured or subject to vibration; or
 - Dry rock that is not stable; or
 - Material that is part of a sloped, layered system where the layers dip into the excavation on a slope less steep than four horizontal to one vertical (4H:1V), but only if the material would otherwise be classified as Type B.
- c. Type C
- Cohesive with unconfined compressive strength less than 0.5 tons/sq. ft.
 - Granular
 - Gravel
 - Sand
 - Submerged soil or soil from which water is freely seeping

6. Soil Testing

- a. Visual Tests, is the soil...
- Granular
 - Gravel
 - Sand
 - Submerged soil or soil from which water is freely seeping
- b. Manual Test
- Dry Strength
 - Pencil Test
 - Thumb Penetration
 - Pocket Penetrometer

7. Safety Program

- Job Hazard Analysis (JHA)
 - a. Job steps
 - b. Potential hazards
 - c. Critical actions to mitigate hazards
 - d. Minimum required PPE
- Inspect for:
 - a. Hazards
 - b. Access & egress
 - c. Confined spaces
 - d. PPE
 - e. Housekeeping
 - f. Failure of protective systems

- g. Accumulated water/soil moisture
- h. Cracks, sloughing, bulging

8. Abating Hazards

- Locating and protecting utilities
- Ladders and ramps
- Warning systems
- Atmospheric Testing
- Remove water
- Soil support

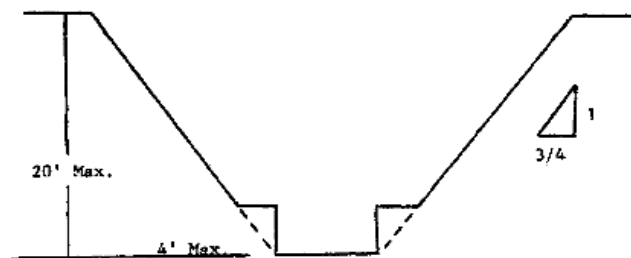
9. Cave-in Protection

- a. Sloping

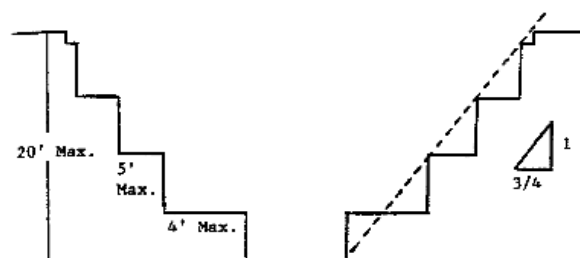
Soil or Rock Type	Maximum Allowable Slopes (H:V)(1) For Excavations Less Than 20 Feet Deep(3)
STABLE ROCK	VERTICAL (90°)
TYPE A (2)	3/4:1 (53°)
TYPE B	1:1 (45°)
TYPE C	1 ½:1 (34°)

Table Courtesy of OSHA

- b. Benching



SIMPLE BENCH



MULTIPLE BENCH

Image Courtesy of OSHA

c. Shoring



d. Shielding (boxing)



Guidelines for Uniform Temporary Marking of Underground Facilities

Adapted from a handout received from the Ohio Utilities Protection Service

Call 48 hours Before You Dig 1-800-362-2764 or 8-1-1

OHIO811.org

Use of markings

Use color-coded surface marks to indicate the location and route of buried lines with paint or a similar coating. Color-coded vertical markers (such as a temporary stake or flag) should supplement surface marks. All marks and markers should indicate the name, initials, or logo of the company that owns or operates the line and the width of the facility if it is greater than 50 mm (2"). If the surface over the buried line is to be removed, supplemental offset markings may be used. Offset markings should be on a uniform alignment and must clearly indicate that the actual facility is a specific distance away.

Location tolerance zone

Any excavation within the tolerance zone should be performed with hand tools until the marked facility is exposed. The width of the tolerance zone may be specified in law or code. If not, 500 mm (18") is required from each side of the facility. The tolerance zone includes the width of the facility and 500 mm (18") measured horizontally from each side of the facility.

Proposed excavation

Use white marks to show the location or boundary of a proposed excavation. Surface marks on the roadways should not exceed 40 mm by 500 mm (1 ½" x 18"). The facility color may be added to white flags or stakes.

One-call systems

One-call damage prevention systems should be contacted prior to excavating to prevent damage to buried facilities.

Adopt a uniform color code

See next page.

Utility Color Code Chart

ANSI standard Z53.1

RED	Electric Power Lines, Cables, Conduit and Lighting Cables
YELLOW	Gas, Oil, Steam, Petroleum or Gaseous Materials
ORANGE	Communication, Alarm or Signal Lines, Cables or Conduit
BLUE	Potable Water
PURPLE	Reclaimed Water, Irrigation and Slurry Lines
GREEN	Sewers and Drain Lines
PINK	Temporary Survey Markings
WHITE	Proposed Excavating

Additional Resources

- National Emphasis Program on Trenching and Excavation
<https://www.osha.gov/enforcement/directives/cpl-02-00-161>
- OSHA Safety and Health Topics Trenching and Excavation Webpage
<https://www.osha.gov/SLTC/trenchingexcavation/>
- NIOSH Trenching and Excavation Webpage
<https://www.cdc.gov/niosh/topics/trenching/>

Questions?

- If you have any questions or need assistance locating additional resources on Trench and Excavation Safety please contact us at:
 - (513) 558-1393
- If you are in danger at your job:
 - Contact your supervisor
 - Call OSHA 1-800-321-OSHA



Classification of Soils for Excavations

Method number:	ID-194
Version:	3.0
OSHA regulation:	Earth material that is excavated must be properly sloped or supported for construction and safety purposes. The applicable regulation is 29 CFR Part 1926, Subpart P – Excavations. ¹ The specifications for classifying soil are outlined in 29 CFR Part 1926, Subpart P, Appendix A – Soil Classification. The instructions for the proper sloping, shoring, and bracing of excavations are contained in 29 CFR Part 1926, Subpart P, Appendix B – Sloping and Benching. This is a prescriptive regulation.
Procedure:	A bulk soil (excavated earth material) sample is collected and placed in a one-gallon clear plastic storage bag. Refer to Section 2.3 for detailed specifications on soil sample collection, packaging, and compliance with United States Department of Agriculture Animal and Plant Health Inspection Service (USDA APHIS) regulations for shipping soils and earth materials. Various visual and manual analyses are performed and the soil sample is classified.
Minimum sample size:	Two pounds, which is approximately one third to one half of a one-gallon clear plastic storage bag.
Special requirements:	See section 2.4. Questions on excavation sampling should be directed to the OSHA Salt Lake Technical Center (SLTC). For samples submitted from outside the continental United States, see Appendix A.
Status:	Approved procedure.

November 2001	Alan Peck
Revised March 2014	Don Halterman
Revised March 2019	Don Halterman

Methods Development Team
Industrial Hygiene Chemistry Division
OSHA Salt Lake Technical Center
Sandy UT 84070-6406

¹ Excavations. *Code of Federal Regulations*, Part 1926, Subpart P. Title 29, 1989.

1. General Discussion

For assistance with accessibility problems in using figures and illustrations presented in this method, please contact Salt Lake Technical Center (SLTC) at (801) 233-4900. These procedures were designed and tested for internal use by OSHA personnel. Mention of any company name or commercial product does not constitute endorsement by OSHA.

1.1 Background

1.1.1 History

When a trench or other excavation is made in the earth, the force of gravity works to bring the material in the excavation to a stable configuration. When the mechanical and chemical forces holding the walls of the excavation in place are less than the force of gravity, a cave-in occurs. There are numerous and complex factors that determine the stability of a given excavation. In basic terms, the particles that constitute soil and other earth materials can bond by chemical and mechanical forces that resist the force of gravity. Chemical bonding refers to the chemical forces that bond soil particles; such bonding can be the result of carbonates, iron oxides, salts, water, or even organic material. Mechanical bonding refers to the physical forces such as friction that hold particles in place. It has been determined empirically that soil, when sloped appropriately, will resist the force of gravity and remain safely stable during the excavation period. The required angle of the slope depends upon the properties of the soil in which the excavation has been made.

The evaluation of soil conditions and structure is crucial to safe operation in and around excavations, therefore an excavation requirement was included in the construction standard, which was among the first promulgated by OSHA in 1971.² In that standard, soils were classified into three types called running, unstable, and hard compact. Historically, these terms were generally misunderstood and later changed.

In a 1975 study, based primarily on a previous study of newspaper articles and other data made available from OSHA files, it was estimated that more than 100 persons were killed in excavation cave-ins each year.³ Responding to this high incidence rate, OSHA promulgated the current excavation standard and it has the following requirements:⁴

- 1) Classification of soil and rock deposits: Each soil and rock deposit shall be classified by a competent person as Stable Rock, Type A, Type B, or Type C in accordance with the definitions set forth in 29 CFR 1926, Subpart P, Appendix A.
- 2) Basis of classification: The classification of the deposits shall be made based on the results of at least one visual and at least one manual analysis. Such analyses shall be conducted by a competent person using tests described in 29 CFR 1926, Subpart

² *Federal Register*, Vol. 36, No. 75, pp 7339-7410. U.S. Government Printing Office, Washington, DC, 20402-9328, April 17, 1971.

³ Thompson, L.J.; Tanenbaum, R.J. *Excavations, Trenching and Shoring: The Responsibility for Design and Safety*; Project Number RF-3177 for Department of Civil Engineering Texas A&M University College Station, Texas 77843, TX, 1975, pp 50-55.

⁴ *Federal Register*, Vol. 54, No. 209, pp 45893-45992. U.S. Government Printing Office, Washington, DC, 20402-9328, October 31, 1989.

P, Appendix A, or in other recognized methods of soil classification and testing such as those adopted by the American Society for Testing Materials, or the U.S. Department of Agriculture textural classification system.

- 3) Visual and manual analyses: The visual and manual analyses, such as those noted as being acceptable in 29 CFR 1926, Subpart P, Appendix A, shall be designed and conducted to provide sufficient quantitative and qualitative information as may be necessary to identify properly the properties, factors, and conditions affecting the classification of the deposits.
- 4) Layered systems: In a layered system, the system shall be classified in accordance with its weakest layer. However, each layer may be classified individually where a more stable layer lies under a less stable layer.
- 5) Reclassification: If, after classifying a deposit, the properties, factors, or conditions affecting its classification change in any way, the changes shall be evaluated by a competent person. The deposit shall be reclassified as necessary to reflect the changed circumstances.

In its 1989 rule making, OSHA relied heavily on a classification system developed in 1982 by the National Bureau of Standards (now the National Institute of Standards and Technology – NIST). OSHA also used ASTM standards and public commentary from industry organizations. The 1989 standard introduced new terms for structural classification. The new terms are cohesive, granular cohesionless, granular, and cemented. In addition to these fundamental references, SLTC used The Unified Soil Classification System⁵, the Engineering Geology Field Manual of the U.S. Bureau of Reclamation⁶, and other documents in the development of this method.^{7,8,9,10}

OSHA Method ID-194 was developed to emphasize the performance and engineering properties of soil and is consistent with the objectives and requirements of the 1989 OSHA excavation regulations. Most of the tests published in this method are the same visual and manual analyses that must be performed by a competent person at the excavation site.

Only minor changes to the method were made for Version 2.0. In March 2014, the United States Department of Agriculture Animal and Plant Health Inspection Service (USDA APHIS) imposed new requirements for soil sterilization. In order to prevent the introduction and spread of harmful or invasive organisms into the local environment, the SLTC was thereafter required to sterilize all soil samples at a minimum temperature of 110 °C for a minimum of 16 hours. All previous references to the initial drying of the sample were changed from 60 °C to 110 °C to meet the new requirements and maintain a USDA APHIS permit.

⁵ U.S. Department of the Interior, Bureau of Reclamation. *Earth Manual, Part 1, 3d ed*, Earth Sciences and Research Laboratory Geotechnical Research Technical Service Center, Denver, CO, 1998, pp 1-4.

⁶ U.S. Bureau of Reclamation. *Engineering Geology Field Manual*, Volume 1, 2d ed. U.S. Government Printing Office, Washington, DC, 2001, Chapter 3.

⁷ Dunn, I.S. *Fundamentals of Geotechnical Analysis*; John Wiley & Sons, Ltd.; West Sussex, U.K., 1980; p 33.

⁸ *Compendium 13 Slopes: Analysis and Stabilization*, p 141; National Academy of Sciences, U.S. Government Printing Office: Washington, DC, 1980.

⁹ Wilun, Z.; Starzewski, K. *Mechanics in Foundation Engineering*; Surrey Press/450 Edgeware Rd. London: U.K., 1972; p 77.

¹⁰ Deere, D.U.; Miller, R.P. *Engineering Classification and Index Properties of Intact Rock*; Technical Report No. AFWL-TR-65-116 for Air Force Weapons Laboratory Research and Technology Division Air Force Systems Command: Kirtland Air Force Base, NM, 1966.

Substantial changes to style and content have been made to version 3.0 of this method. The format has been changed to maintain consistency with the style of other OSHA method publications. Additional details on history and more statistics have been added. More explicit information about USDA APHIS requirements has been included. Version 3.0 also provides more details on sample collection and on the steps performed during laboratory analysis. Some explanatory photographs have also been added. The most significant change is the elimination of the textural classification from the analytical results. This textural classification was only descriptive and not used in the classification of soil samples for purposes of regulatory compliance; therefore, it has been deleted.

1.1.2 Hazardous effects (This section is for information only and should not be taken as the basis of OSHA policy.)

Trenching and excavation work presents serious hazards to all workers involved. Cave-ins pose the greatest risk and are more likely than some other excavation-related incidents to result in worker fatalities. Other potential hazards associated with trenching work include falling loads, hazardous atmospheres, and hazards from mobile equipment.¹¹ There is no reliable warning before an excavation fails; the walls can collapse suddenly, and workers will not have time to escape.¹²

One cubic yard of soil can weigh more than 3,000 pounds, which can fatally crush or suffocate workers.¹³ Death by asphyxiation or suffocation may occur if the employee is engulfed. Potential non-fatal injuries from an excavation collapse include blunt force trauma and fractures. Drowning may occur when an excavation collapse is combined with a broken pipeline or other means of flooding.

1.1.3 Workplace exposure

Trenching and excavation take place during a wide variety of employment activities, including water, sewer, pipeline, and power line construction and for the purpose of installing and repairing foundations and other structural elements.¹⁴ Such activity is typically of short duration, after which the excavation is typically backfilled.

During 1992 to 2001, data from the Bureau of Labor Statistics Census of Fatal Occupational Injuries identified 542 fatalities associated with trenching and excavation, excluding data from New York City. Annual totals ranged from a low of 44 in 1993 to a high of 65 in 1996 and averaged 54 fatalities per year. Cave-ins accounted for 76% of fatalities.¹⁵ In addition, analysis of OSHA data from 1997 to 2001 showed that 64% of

¹¹ *Trenching and Excavation Safety, Publication 2226-10R*; U.S. Department of Labor Occupational Safety and Health Administration (OSHA), U.S. Government Printing Office: Washington, DC, 2015.

¹² Lentz, T.J.; Afanuh, S.; Gillen, M. Workplace Solutions Protecting Worker Deaths from Trench Cave-Ins, 2011. National Institute for Occupational Safety and Health (NIOSH) Web site. <https://www.cdc.gov/niosh/docs/wp-solutions/2011-208/pdfs/2011-208.pdf> (accessed March 2019).

¹³ Deatherage, J.H.; Furches, L.K.; Radcliffe, M.; Schriver, W.R.; Wagner, J.P. Neglecting Safety Precautions May Lead to Trenching Fatalities. *Am J Ind Med*, **2004**, *45*(6), 522-527.

¹⁴ Boone, J.L.; Broderick, T.A.; Casini, V.J.; Storms, C. Occupational Fatalities During Trenching and Excavation Work – United States, 1992-2001. *Morb Mortal Wkly Rep*, **2004**, *53*(15), 311-314.

¹⁵ *NIOSH analyses of the Bureau of Labor Statistics' Census of Fatal Occupational Injuries special research file*; U.S. Department of Health and Human Services, CDC, National Institute for Occupational Safety and Health (NIOSH): Morgantown, West Virginia, 2004.

fatalities in trenches occurred at depths less than ten feet.¹⁶ From 2000 to 2009, 350 workers died in trenching or excavation cave-ins. This is an average of 35 fatalities per year.¹⁷ In November 2016, OSHA published data indicating that, from 2012 through 2015, there had been 33 trench-related reported injuries and 45 trench-related fatalities.¹⁸

A Regulatory Review of 29 CFR 1926, Subpart P – Excavations, conducted in March 2007, found that “There is a continued need for the standard ... Although the standard has improved safety, it remains needed in light of the ongoing occurrence of related fatalities most of which result from violations of the standard.”¹⁹

1.1.4 Physical properties and other descriptive information

The soil types and structural classifications defined in Appendix A of the regulation are based on site conditions, as well as on the structure and composition of the earth deposits. Appendix A contains definitions, sets forth requirements, and describes acceptable visual and manual tests for use in classifying soils in excavations. The soil classification system means a method of categorizing soil and rock deposits in a hierarchy of Stable Rock, Type A, Type B, and Type C, in decreasing order of stability. For the purposes of the regulation and for performance of this method, "excavation" means any man-made cut, cavity, trench, or depression in an earth surface, formed by earth removal. Soils are evaluated as being cohesive, granular, granular cohesionless, or cemented, as well as being evaluated as Stable Rock, Type A, Type B, or Type C.

Stable Rock: natural solid mineral matter that can be excavated with vertical sides and remain intact while exposed. Excavations made in rock must be evaluated on site. This determination cannot be made at the SLTC.

Type A means cohesive soils with an unconfined compressive strength of 1.5 tons per square foot (tsf) (144 kPa) or greater. Cemented soils such as caliche and hardpan are also considered Type A. However, no soil is Type A if:

- i. The soil is fissured; or
- ii. The soil is subject to vibration from heavy traffic, pile driving, or similar effects; or
- iii. The soil has been previously disturbed; or
- iv. The soil is part of a sloped, layered system where the layers dip into the excavation on a slope of four horizontal to one vertical (4H:1V) or greater; or
- v. The material is subject to other factors that would require it to be classified as a less stable material.

¹⁶ Arboleda, C.A.; Abraham, D.M. Fatalities in Trenching Operations — Analysis Using Models of Accident Causation. *J Const Eng Mgmt*, **2004**, *130(2)*, 273-280.

¹⁷ *Census of Fatal Occupational Injuries (2000-2009)*; U.S. Bureau of Labor Statistics, U.S. Government Printing Office: Washington, DC, 2010.

¹⁸ OSHA News Release – Region 5. OSHA investigates trench collapse after 28-year-old worker becomes 13th worker injured while working underground in 2016, 2016. Occupational Safety and Health Administration (OSHA) Web site. https://www.osha.gov/pls/oshaweb/owadisp.show_document?p_table=NEWS_RELEASES&p_id=33444 (accessed March 2019).

¹⁹ *Regulatory Review of 29 CFR 1926, Subpart P: Excavations, Pursuant to Section 610 of the Regulatory Flexibility Act and Section 5 of Executive Order 12866*; Occupational Safety and Health Administration (OSHA), U.S. Government Printing Office: Washington, DC, 2007.

Type B means:

- i. Cohesive soil with an unconfined compressive strength greater than 0.5 tsf (48 kPa) but less than 1.5 tsf (144 kPa); or
- ii. Granular cohesionless soils including: angular gravel (similar to crushed rock).
- iii. Previously disturbed soils except those which would otherwise be classed as Type C soil.
- iv. Soil that meets the unconfined compressive strength or cementation requirements for Type A, but is fissured or subject to vibration; or
- v. Dry rock that is not stable; or
- vi. Material that is part of a sloped, layered system where the layers dip into the excavation on a slope less steep than four horizontal to one vertical (4H:1V), but only if the material would otherwise be classified as Type B.

Type C means:

- i. Cohesive soil with an unconfined compressive strength of 0.5 tsf (48 kPa) or less; or
- ii. Granular soils including gravel and sand; or
- iii. Submerged soil or soil from which water is freely seeping; or
- iv. Submerged rock that is not stable, or
- v. Material in a sloped, layered system where the layers dip into the excavation on a slope of four horizontal to one vertical (4H:1V) or steeper.

Cohesive soil means clay, or soil with a high clay content, which has cohesive strength. Cohesive soil does not crumble, can be excavated with vertical sideslopes, and is plastic when moist.

Granular soil means gravel, sand, or silt with little or no clay content. Granular soil has no cohesive strength, though some moist granular soils exhibit apparent cohesion. Granular soil cannot be molded when moist and crumbles easily when dry.

Granular cohesionless soil means soil that contains less than 85% sand and gravel²⁰ but does not contain enough clay to be molded.

Cemented soil means a soil in which the particles are held together by a chemical agent, such that a hand-size sample cannot be crushed into powder or individual soil particles by finger pressure. Cemented soils are a special case. They are typically too dry to test for unconfined compressive strength, but if they are cemented and not fissured, and not subject to other factors that would require them to be classified as a less stable material, they are classified as Type A.

The IMIS code associated with soil classification is S777.²¹

²⁰ U.S. Bureau of Reclamation. *Engineering Geology Field Manual*, Volume 1, 2d ed. U.S. Government Printing Office, Washington, DC, 2001, Chapter 3.

²¹ Soil (Excavation) (OSHA Occupational Chemical Database), 2018. United States Department of Labor, Occupational Safety & Health Administration (OSHA) Web site. <https://www.osha.gov/chemicaldata/chemResult.html?recNo=943> (accessed March 2019).

2. Sampling Procedure

All safety practices that apply to the work area being sampled should be followed.

2.1 Apparatus

Scoop or shovel, or other safe means of obtaining a representative sample

One-gallon re-sealable plastic bags

Moisture resistant tape

2.2 Reagents

None required

2.3 Technique

A bulk soil (excavated earth material) sample is collected and placed in a clear plastic storage bag. Take care not to break up clumps. The minimum sampling size is 1 kilogram (approximately 2 pounds), which is approximately one third to one half of a one-gallon clear plastic storage bag.

Obtain a representative sample for each soil layer in the excavation by using any safe means. Place the sample inside an airtight plastic bag and seal across the length of the opening with moisture resistant tape. Place this bag inside a second airtight plastic bag and again seal across the length of the opening with moisture resistant tape. Place Form OSHA-21 across the seal lengthwise. Figure 2.3 shows a properly packaged, sealed, and labeled excavation sample.



Figure 2.3. A properly packaged, sealed, and labeled excavation sample.

Submit the sample and an associated Form OSHA-91A for analysis. Request IMIS code S777 for soil analysis by OSHA Method ID-194. Do not place the Form OSHA-91A or any other accompanying documentation inside the sample bag with the soil. IMIS code S777 includes all the tests prescribed in the regulation as well as a quantitative gradation to determine sand and gravel content, as described in Section 3, Analytical Procedure. Quantitative moisture and specific gravity tests on soils are not performed at SLTC.

2.4 Special considerations

The United States Department of Agriculture (USDA) Animal and Plant Health Inspection Service (APHIS) regulates the movement of plant pests and other harmful organisms. The OSHA Salt Lake Technical Center (SLTC) maintains Permits to Receive Soil in accordance with 7 CFR Part 330.

Because potentially harmful organisms might be present in a sample sent from any of the fifty states or U.S. territories, the SLTC has agreed with the USDA APHIS to follow two specific protocols as part of the permit agreement. First, the SLTC will sterilize all excavation samples. Second, it is imperative that Compliance Safety and Health Officers (compliance officers or CSHOs) package and seal all excavation samples as described in this procedure. A sample that is leaking or has broken in transit, or that is otherwise packaged so it presents a risk of exposure, will be sterilized immediately, discarded, and reported as "Not Analyzed."

Any sample sent from outside the continental United States (OCONUS) must be packaged in accordance with the instructions described in this method, and in addition must include a copy of a current soil permit and have a USDA PPQ Form 550 attached to the outside of the container. See Appendix A for instructions on how to obtain a current permit and detailed instructions on sending samples from OCONUS.

The OSHA SLTC cannot make a determination of Stable Rock. This must be done at the excavation site by observing the excavation walls and current environmental factors in accordance with the regulation. Rock fragments greater than approximately 7 cm (3 in.) sent to the SLTC will be reported as Granular Cohesionless, Type B. Rock fragments equal to or less than approximately 7 cm (3 in.) will be reported with the gravel component of the sample.

All samples are analyzed as received at the SLTC. The analysts are not aware of site conditions such as surcharge loads or whether the soil was subject to vibration. Therefore, the SLTC analyst may report a soil type that is correct based on the laboratory analysis but would be need to be modified by the compliance officer based on conditions observed during the inspection. For example, the analyst may report a soil sample as Cohesive, Type A, but if the compliance officer noted pile-driving activity nearby during the inspection, the compliance officer may reclassify the material as Cohesive, Type B, because the material was subject to vibration.

Use universal safety precautions when obtaining samples from excavations where there may be chemical or biological hazards. Do not submit samples that are obviously chemically or biologically contaminated to the SLTC. Notations on the Form OSHA-91A should be made as to the potential for any possible chemical or biological exposure to sample receiving staff as well as analytical staff.

3. Analytical Procedure

3.1 Apparatus

Numbered metal pans approximately 13 cm W × 23 cm L (5" W × 9" L), used as drying pans.

Numbered metal bowls of at least 2 L capacity, used for gradation analysis.

Vented, forced air ovens that will dry samples at 110 °C.

Laboratory balance of at least 3 kg capacity with a readability of 0.1 g. An Ohaus Adventurer is used at SLTC.

A dial penetrometer with a readability of 0.1 tsf. A Gilson Geotester Pocket Penetrometer is used at SLTC.

Spatula for slicing clumps.

Utility knife for opening sample bags.

Wire brush for cleaning drying pans and bowls.

Soft bristle brush for cleaning sieves.

Blank sample labels, with 1-inch scale bar.

Ruler.

Permanent markers for filling out sample labels.

Digital camera for photographing samples.

Rubber-tipped pestle for disaggregating soil clumps for plasticity testing.

Gloves sufficient to protect skin from abrasion, for use as needed.

Gloves for handling hot pans and bowls, for use as needed.

Wash bottles.

Digital thermometer with probe, for measuring sample temperature.

A 3-in. wire grid.

The following USA standard testing sieves, ASTM E-11 specifications, 8-inch diameter:

No. 4 mesh, with lid, 4.75 mm (0.187 in), for gradation analysis.

No. 6 mesh, 3.35 mm (0.132 in), for separating larger material during wet sieving (optional).

No. 40 mesh, 425 μm (0.0167 in), for separating the finer soil fraction for the remolded plasticity test.

No. 200 mesh, 75 μm (0.0029 in), high sided wet sieve for washing.

No. 200 mesh, with catch pan, 75 μm (0.0029 in), for gradation analysis.

3.2 Reagents

DI Water

Hydrochloric acid (HCl), [CAS no. 7647-01-0], reagent grade.

Ethanol (C₂H₆O), [CAS no. 64-17-5], reagent grade.

Hydrochloric acid solution in DI water 50% (v/v) hydrochloric acid/water is used for determining carbonate cementation.

Sterilization solution with a minimum concentration of 70% (v/v) (ethanol/water) is used for sterilizing tools and surfaces exposed to a soil sample before it is dried.

3.3 Sample preparation

No sample preparation is required. All samples are analyzed as received.

3.4 Analysis

3.4.1 The analysis consists of opening the sample, photographing the sample, testing for unconfined compressive strength, testing for natural plasticity (cohesiveness), noting the physical characteristics of the sample, testing for fissuring, drying and sterilizing the sample, and gradation.

• Open the Sample:

Samples with odors of sewage or of petroleum distillates, or similar conditions, may constitute a health or safety concern. Follow the laboratory chemical hygiene plan.

If any form of living organism is found—including, but not limited to, ants, spiders, beetles, or nematodes—immediately kill the organism, then contain and isolate the sample by any means necessary. It may be necessary to contact the local USDA APHIS representative in such cases.

Generate a soil classification worksheet on which to record the data and observations from the tests prescribed below. An example worksheet is included as Appendix B: Analytical Worksheet, OSHA ID-194, Soil Classification.

Record the lab sample identifier on the sample label.

Select a drying pan and record the drying pan number.

Break the seal and open the sample. Use a utility knife to cut the bag open if necessary.

Transfer the sample into the drying pan. If the entire sample will not fit into the drying pan, select a representative aliquot.

Place the sample label atop the sample so that the sample identifier and 1-inch scale bar are clearly visible. See figure 3.4.1.1.

- **Photograph the sample:**

Take a color photograph of the sample using a digital camera to document some of its visual characteristics. Record that the photograph was taken. Ensure the photograph is representative of the sample and that its features such as loose sand, gravel, soil clumps, and fine soil are clearly visible. Figure 3.4.1.1 shows an ideal photograph, with the excavated material filling the photo frame and the lab sample identifier clearly visible.



Figure 3.4.1.1. Ideal photo of an excavation sample.

- **Test the sample for unconfined compressive strength:**

Immediately after taking a photograph, test the unconfined compressive strength of the sample. Select a suitable clump or clumps, if available. A suitable clump will be approximately 7 cm (3 in.) or greater in diameter and generally rounded in shape. The clump should be soft enough to slice cleanly with a spatula and not so dry that it crumbles when cut. The desired result after slicing the clump should be at least one half with a flat face suitable for penetrometer testing. Figures 3.4.1.2 and 3.4.1.3 illustrate a clump of suitable size and texture being tested with a penetrometer.

Zero the dial penetrometer and take a minimum of three readings on the faces of the freshly exposed interior of the clump. This is accomplished by pressing the flat face of the penetrometer cylinder against a freshly cut flat face of the soil clump, holding it perpendicular to the exposed face, and pressing slowly and steadily until the cylinder has penetrated as far as the indicator ring engraved on the cylinder. Stop pressing and read the value directly from the penetrometer dial. Record the value in tsf on the analytical worksheet. Zero the penetrometer between each reading. Record up to six values. Calculate the average of the values; round to one decimal place, and record this value.



Figure 3.4.1.2. Flat face of sample ready for testing.



Figure 3.4.1.3. Testing with a penetrometer.

It is not always possible to obtain a clump of suitable size or texture for a reliable penetrometer test. If this is the case, note that the unconfined compressive strength is unavailable. Also note one of the following reasons why the reading was unavailable:

No appropriately sized clumps available: This statement applies if the clumps in the sample were too small for testing, or if the sample consisted of fine soil or sand.

The material was very dry or otherwise too difficult to cut cleanly with a spatula: This statement applies if the sample was too difficult to cut with a spatula, it crumbled when cut, or it contained so much gravel that it could not be cut evenly.

The material crumbled when tested with the penetrometer: Sometimes the sample can be cut cleanly but may still crumble or fracture when the penetrometer is pressed against it, thus preventing a reliable reading.

The material was freely seeping water: A sample that is freely seeping water will provide almost no resistance to the penetrometer, giving values near 0 tsf. A sample is Type C if it is freely seeping water.

Note: Part of the definition of Type A soil is that the material must have an unconfined compressive strength greater than or equal to 1.5 tsf; therefore, if a reading cannot be obtained for any of the reasons above, the analyst cannot classify the material as a Type A soil.

• **Test the sample for natural plasticity (cohesiveness):**

Immediately after testing for unconfined compressive strength, test for natural plasticity in the sample as received. Take a portion of the material and roll it into a ball having a diameter of approximately one-half inch, if possible. Attempt to roll the sample out into a thread 3 mm (1/8 in.) in diameter and at least 5 cm (2 in.) long. If a thread of the correct size is created, take the thread and hold it up by one end. If it holds together, it passes the test and is classified as plastic and cohesive. If it breaks, it fails the test. Record the results of the natural plasticity test. Note that some silty or sandy materials may roll out into a thread, but that thread may not remain intact when held up vertically by one end.

• **Note the physical characteristics of the sample:**

Next, record the observed characteristics of the sample. With a few exceptions, most of these observations are not used in the final analysis of soil structure and type. Rather, they support any observations the compliance officer made and provide a general description of the material for the record. The details of each characteristic are explained below.

Plant matter: Record if the sample contains plant matter. This includes leaves, grass, flowers, seed pods, and other plant parts. This is a qualitative assessment.

Non-soil foreign material: Record if the sample contains manufactured debris. This is a wide-ranging category that includes glass, brick, asphalt, metal fittings, and any other synthetic items that are not soil, rock, plant, or animal matter. The presence of such

material supports the premise that the soil was previously disturbed. This is a qualitative assessment.

Rock fragments > 3 inches: Record if the sample contains rock fragments greater than approximately 7 cm (3 in.) in diameter. Set the rock fragments aside. Rock fragments are classified as Granular Cohesionless, Type B. The 3-in. wire grid can be used to make this determination.

Hydrocarbon odors: Record if the sample has the odor of petroleum distillates such as gasoline, fuel oil, diesel fuel, or other such compounds. This is a qualitative assessment.

Sewage odors: Record if the sample has an odor of sewage. Compliance officers are advised not to send contaminated samples to SLTC. However, in the event this does occur, isolate the sample. SLTC does not analyze such samples. This is a qualitative assessment.

Aquatic matter (shells, etc): Record if the sample has visible aquatic matter. For the purposes of this method, aquatic matter is defined as shells, coral, or other durable material formed by freshwater or saltwater organisms. Aquatic matter is common in excavated materials from coastal areas. This is a qualitative assessment.

Damp or wet: Record if the soil is palpably damp or wet but not freely seeping water. Material that is very wet typically has a low or very low unconfined compressive strength. This is a qualitative assessment.

Freely seeping water: Record if the sample is freely seeping water. Some signs of this condition are free water or mud in the sample bag, water running or seeping from the sample as it is handled, and what can be described as a “muddy” texture. Samples of this type typically have a very low unconfined compressive strength, or even register as 0 tsf on the penetrometer dial. In many cases it is not possible to obtain a clean cut with a spatula because the material will slump or collapse. It is useful to document this assessment with additional photographs of both the sample and the original sample container. If a sample is freely seeping water, it is Type C.

Angular gravel: Record if the sample contains visible angular gravel. Angular gravel is uncommon in nature, due to the chemical and mechanical weathering of rock fragments over time. However, freshly crushed quarry rock is sometimes used as fill, and this will often qualify as angular gravel. Angular gravel has sharp edges and relatively flat faces that allow the individual pieces to interlock and remain more stable than rounded gravel. This is a qualitative assessment.

Cemented: Record if the material is cemented. Earth material may be cemented with carbonates, salts, iron oxides, or other chemical agents such that a hand-sized sample cannot be crushed into powder or individual soil particles by finger pressure. Such materials are sometimes called “caliche” or “hardpan.” These terms are colloquial and do not have explicit meanings for the purposes of this method. Cemented soils may be Type A, depending upon other factors. This is a qualitative assessment.

Fizzes with acid: This test is optional. It is useful on soils that appear to be cemented, because bubbling or fizzing indicates cementation by carbonates. This test may also be useful if the analyst suspects that carbonates are a significant component of the sample, whether or not it is cemented. A hydrochloric acid solution in DI water 50% (v/v) hydrochloric acid/water is used to conduct the test. This is a qualitative assessment.

- **Test the sample for fissuring:**

Next, test the sample for fissuring. There are two indicators of fissuring, as described in the regulation. If the material breaks along definite planes of fracture under finger pressure with little resistance, it is fissured. The material may exhibit open cracks in an exposed surface, which also indicates fissuring. If either or both of these conditions are true, note that the sample is fissured, and record the characteristics that indicate fissuring. If neither of these conditions is met, record that the sample is not fissured. If the material was sandy, consisted of fine soil and very small clumps, or was otherwise not able to be tested for fissuring, record that the material was not of sufficient size or composition to determine fissuring. If the test for fissuring cannot be performed then the material cannot be classified as Type A by the analyst.

- **Dry and sterilize the sample:**

Set the oven to 110 °C and place the sample into the drying oven. Dry the sample for a minimum of 16 hours. Use the temperature probe and digital thermometer, as necessary, to monitor the temperature.

Decontaminate all equipment used in the analysis with the ethanol sterilization solution.

- **Gradation:**

After the sample has been dried and sterilized for a minimum of 16 hours at 110 °C, perform the gradation analysis. Remove the sample from the drying oven, and select a numbered bowl for use in gradation analysis. Record the bowl number.

Zero the balance and place the bowl on the balance. Tare the balance with the bowl on it.

Select a representative aliquot from the drying pan. Use a minimum of 100 g of sample. The amount chosen will vary based upon the homogeneity of the material. For instance, a relatively homogeneous sample that consists mostly of sand requires approximately 100 g to 150 g for gradation analysis. A different sample that consists of sand, fine soil, and large gravel may require up to 400 g or more in order to capture a representative aliquot. Record the mass of the sample aliquot.

Fill the bowl with hot water. Use care not to spill any water or splash any sample material out of the bowl. If any water or material is lost from the bowl, select another aliquot from the original sample and begin again. Allow the sample to stand for a minimum of 2 hours.

Attach a sprayer hose to the faucet and select the No. 200 wet sieve. If the sample contains coarse material or large gravel, the No. 6 sieve can be used to protect the No.

200 sieve from damage by larger material. Place the No. 6 sieve atop the No. 200 wet sieve as needed.

Ensure that the sieve screens are free of tears, holes, or clogging.

Transfer the sample material from the bowl into the top sieve - either the No. 6 sieve nested on top of the No. 200 sieve, or the No. 200 sieve alone. Transfer material gently to avoid damage to the mesh screens.

Put on rubber gloves. Use the sprayer with hot water to wash the soil material such that the silt and clay fractions pass through the No. 200 sieve openings. Stir the material gently. Check the water running from the sieve frequently, and stop washing when the effluent water runs continuously clear. Carefully wash the material from the sieve back into the bowl. If the No. 6 sieve was used to catch large material, remove it from the No. 200 sieve first and return the material to the bowl, then return the remaining material from the No. 200 sieve to the bowl.

Pour excess water from the bowl. Make certain that none of the sample is lost during this process. Observe the residual water in the bowl and make certain it is clear. If not, it is necessary to wash the material through the sieve again.

Dry the remaining sample material in the drying oven at 110 °C for a minimum of two hours or until the sample is dry. Remove the sample from the drying oven and place it on a table to cool.

Stack a No. 4 sieve on top of a No. 200 sieve, and attach a catch pan underneath the No. 200 sieve.

Place the dried material from the bowl on to the No. 4 sieve, and place the lid on the sieve. Use a wire brush to make certain all of the sample material is transferred from the bowl into the sieve.

Zero the balance, and place the bowl on the balance. Tare the balance with the bowl on it.

Tap and shake the stacked sieves vigorously. Check the catch pan periodically and discard any residual material. Continue to agitate the stacked sieves vigorously until no more residual material falls into the catch pan.

Remove the lid and then remove the No. 4 sieve from the stack. Transfer the gravel fraction from the No. 4 sieve into the bowl. Use a soft brush to make sure all material from the inside of the sieve is transferred. Record the mass of the gravel fraction.

Remove the No. 200 sieve from the catch pan and transfer the sand fraction from the No. 200 sieve into the bowl. Use a soft brush to make sure all material from inside the sieve is transferred. Record the combined mass of the sand and gravel fractions.

Calculate the percent gravel and percent sand and gravel for the sample. See Section 3.5.

3.4.2 Structural component classification

After the gradation is complete and all mass fractions have been recorded, the structural component classification is determined. This will be either **Cemented**, **Granular**, **Cohesive**, or **Granular Cohesionless**. It may be necessary to conduct a second test for plasticity if the sample failed the previous natural plasticity test.

Cemented soils are very hard and do not crumble under hand pressure. These samples may not dissolve in water, and may react by fizzing when acid is applied. If this condition is met, record that the structural component is cemented and proceed to the “Type Determination” section. In most cases natural plasticity is absent in cemented soils. Rarely, residual fine material from cemented soils can be molded into a plasticity thread.

Granular soils have a sand and gravel content that is greater than 85% and the gravel is not angular. If both these conditions are met, record that the structural component is granular and proceed to the “Type Determination” section. In rare cases, the fine material sieved from granular soils will have plasticity. If the sand and gravel content is greater than 85%, the material is categorically classified as granular regardless of the plasticity of the fine material.

Cohesive soils have a sand and gravel content of less than or equal to 85% and have plasticity. If a sample has a sand and gravel content of less than or equal to 85% and was determined to have natural plasticity, record that the structural component is cohesive and proceed to the “Type Determination” section. However, if a sample has a sand and gravel content of less than or equal to 85% but was determined to not have natural plasticity, a second plasticity test is needed before the structural component can be classified. This second plasticity test is a remolded plasticity and is performed as follows:

Disaggregate a representative aliquot of the sample using a rubber-tipped pestle and a small pan.

Using a #40 sieve and a catch pan, sieve the disaggregated fine material and recover what passes through the sieve.

Take a small portion of the material in the catch pan and wet it with DI water. Attempt to roll it into a ball and then roll it out into a plasticity thread as described earlier. Use various amounts of water as necessary.

If the material was remolded successfully into a plasticity thread, record the results of the remolded plasticity test, and record that the material is cohesive. Proceed to the “Type Determination” section.

Granular Cohesionless soils are those that have a sand and gravel content of less than or equal to 85% but lack plasticity on both the natural plasticity and the remolded plasticity tests. These soils also include those samples where the sand and gravel content is greater than 85% but where the sand and gravel content is mostly composed of angular gravel. Record granular cohesionless as the structural component and proceed to the “Type Determination” section.

3.4.3 Type determination

After the structural component is recorded, the soil type can be determined. This will be either **Type C**, **Type B**, or **Type A**.

Type C: All granular soils are type C. Cohesive soils that have an unconfined compressive strength less than or equal to 0.5 tsf are type C. Any soil that is freely seeping water is classified as type C regardless of the results of all other tests.

Type B: All granular cohesionless soils are type B. Cohesive soils that have an unconfined compressive strength greater than or equal to 1.5 tsf but are fissured (or fissuring cannot be determined) are also type B. Cohesive soils that are not fissured but have an unconfined compressive strength greater than 0.5 and less than 1.5 tsf are also type B.

Type A: All cemented soils are classified as type A. Cohesive soils may be type A if both the following conditions are met: they are not fissured, and they have an unconfined compressive strength greater than or equal to 1.5 tsf.

3.5 Calculations

The percent gravel and the percent sand and gravel can be calculated using the following formulas.

$$P_g = \frac{M_g}{M_a} \times 100 \%$$

where P_g is the percent gravel
 M_g is the mass in grams from the No.4 sieve
and M_a is the mass in grams of the aliquot of sample used in the gradation analysis

$$P_{s,g} = \frac{M_{s,g}}{M_a} \times 100 \%$$

where $P_{s,g}$ is the percent sand and gravel
 $M_{s,g}$ is the mass in grams from the No. 4 and No. 200 sieves combined
and M_a is the mass in grams of the aliquot of sample used in the gradation analysis

4. Method Validation

OSHA does not have validation guidelines for the development of analytical methods designed to measure physical properties. Therefore, the tests employed to validate this method were designed for this purpose only and are presented and explained herein.

4.1 Reproducibility

In order to show that results obtained through the use of this method are repeatable, 27 compliance samples were randomly selected from those submitted to SLTC. Samples were split into two portions. The first portion was classified (for both structural classification and soil type) by a first soils analyst according to the tests and instructions in this method. The second portion was independently classified in a similar manner by a different, second soils analyst. The results for both the structural component and type determined by the analysts are presented in Table 4.1 along with the percent sand and gravel found. Of the 27 samples, 26 showed agreement in structural classification and soil type.

Table 4.1
Reproducibility Data

sample number	first analyst			second analyst		
	structural component	soil type	sand & gravel (%)	structural component	soil type	sand & gravel (%)
1	g. cohesionless*	B	84.4	g. cohesionless*	B	82.6
2	granular	C	89.2	granular	C	89.9
3	granular	C	93.5	granular	C	93.4
4	granular	C	85.9	granular	C	86.5
5	granular	C	95.5	granular	C	94.8
6	granular	C	96.6	granular	C	95.8
7	granular	C	94.3	granular	C	95.8
8	granular	B	55.7	cohesive	B	57.1
9	g. cohesionless*	B	84.4	granular	C	85.4
10	cohesive	B	38.5	cohesive	B	35.4
11	granular	C	92.5	granular	C	90.4
12	granular	C	95.3	granular	C	94.3
13	cohesive	B	61.4	cohesive	B	56.6
14	cohesive	C	23.2	cohesive	C	18.6
15	cohesive	B	14.6	cohesive	B	16.7
16	cohesive	B	8.7	cohesive	B	5.2
17	cohesive	B	7.4	cohesive	B	2.7
18	cohesive	A	6.1	cohesive	A	5.0
19	cohesive	A	8.2	cohesive	A	6.2
20	cohesive	B	3.0	cohesive	B	1.6
21	cohesive	B	12.3	cohesive	B	10.6
22	cohesive	B	6.4	cohesive	B	4.6
23	cohesive	B	27.9	cohesive	B	27.6
24	cohesive	B	47.1	cohesive	B	48.2
25	granular	C	91.0	granular	C	90.7
26	cohesive	B	37.1	cohesive	B	29.8
27	cohesive	B	6.5	cohesive	B	7.9

*granular cohesionless

4.2 Sieve Test

Sieve performance was verified using a NIST traceable sieve calibration standard SS398. Four No. 200 mesh (75 µm) sieves were tested with the standard. Two were heavily used sieves, which had been used in the collection of validation data for this method, and two were unused sieves. The results of the test are the mean aperture sizes of the sieves. The heavily used sieves had mean aperture sizes of 78.0 µm and 72.9 µm. The unused sieves had mean aperture sizes of 74.7 µm and 75.2 µm. All of these results were within published ASTM E-11 tolerances of ±5 µm.

4.3 Compressive Strength Test

The penetrometer gauge has graduation marks in units of kg/cm² which is nearly equal to tons per square foot (tsf). In most instances these measurements are regarded as equal, and the soil type can be determined and structural component can be classified without conversion. In cases where conversion is necessary the following equation is used.

$$M_{tsf} = M_{kg/cm^2} \times 1.024 \quad \text{where} \quad M_{tsf} \text{ is the compressive strength in tsf} \\ \text{and } M_{kg/cm^2} \text{ is the penetrometer dial reading in kg/cm}^2$$

Because a measurement of compressive strength near 0.5 and 1.5 kg/cm² can be the distinguishing feature to determine the soil type of cohesive soil samples, a test was created to determine the precision of the penetrometer used in the analysis. A jig was designed to house both a balance and a penetrometer in such a way that the penetrometer could be pressed down onto the balance pan using an inverted jack above the balance. The jack was a simple lab support scissor jack. After the balance was properly checked and tared, the jack was used to press the penetrometer toward the balance pan until the piston on the penetrometer began to be compressed. The adjustment screw on the jack was then used to adjust the force on the balance until the dial of the penetrometer read 0.5 kg/cm², 1.5 kg/cm², and 2.5 kg/cm². (2.5 kg/cm² was included at the recommendation of the penetrometer manufacturer.) When the desired penetrometer reading was obtained, the force on the balance was read in pounds and converted to tsf. The test was repeated 20 times. The data were used to calculate a standard deviation (SD) a coefficient of variation (CV) and an inaccuracy. The data are included in Table 4.3.

Table 4.3
Data for the Compressive Strength Test

replicate	calculated (tsf)			replicate	calculated (tsf)		
	0.488	1.465	2.441		0.488	1.465	2.441
1	0.480	1.478	2.475	14	0.499	1.487	2.452
2	0.488	1.500	2.439	15	0.484	1.462	2.449
3	0.494	1.483	2.436	16	0.507	1.510	2.507
4	0.492	1.508	2.460	17	0.493	1.480	2.377
5	0.491	1.466	2.441	18	0.517	1.465	2.458
6	0.495	1.467	2.451	19	0.507	1.514	2.485
7	0.487	1.469	2.457	20	0.489	1.497	2.460
8	0.489	1.536	2.474	mean (tsf)	0.501	1.490	2.463
9	0.517	1.568	2.542	SD	0.024	0.029	0.043
10	0.565	1.485	2.460	CV (%)	4.790	1.929	1.746
11	0.553	1.511	2.458	mean/calc	1.027	1.017	1.009
12	0.517	1.445	2.578	inaccuracy (%)	2.7	1.7	0.90
13	0.461	1.474	2.407				

Appendix A

Submitting Samples from Outside the Continental United States (OCONUS)

A.1 Background

The USDA APHIS governs the sending of soil samples from OCONUS. Any facility authorized to receive and store OCONUS soil samples maintains one or more USDA APHIS Permits to Receive Soil. Each permit is issued to an individual at the facility and must be renewed every three years. Compliance officers sending soils from OCONUS to the SLTC must read the permit in its entirety and comply with all applicable conditions.

A.2 Procedure

Ship soil samples in a securely closed, watertight container, enclosed in a second, durable, watertight container. Do not ship more than 1.3 kg (3 lbs.), the authority of the permit specifies samples three pounds or less. Ensure the shipment is free of foreign matter or debris, plants and plant parts including noxious weeds and infestations by other macro-organisms.

Obtain and print a copy of the current permit by opening the following link: http://intranet.osha.gov/csho/html/InspectionPrep/sltc_soil_permit.pdf. A copy of the permit must accompany all OCONUS shipments.

Request a shipping label (PPQ Form 550 Black/White) from the SLTC Excavation Laboratory before sampling. Request one label for each package you expect to send. The labels take up to five days to prepare. The labels are serialized for one-time use only and will be e-mailed to the SLTC permit holder as a PDF file. The permit holder will then forward the PDF file to the requestor.

Attach a shipping label to the exterior of each package being imported under this permit with clear tape. The labels will include detailed shipping instructions. Enclose the following supplemental information inside each shipment: permittee name, permit number, and label number.

Appendix B

Analytical Worksheet, OSHA ID-194, Soil Classification

Sample Number:		Field Submission Number:	
Establishment Name:			
Inspection Number:		CSHO Last Name:	
Date Assigned:		CSHO ID:	
Date Completed:		Analyst:	

Drying pan number: _____ Photograph taken

<p>Unconfined compressive strength (ton/sq ft):</p> <p>_____ (1) _____ (2) _____ (3) _____ (4) _____ (5) _____ (6) Avg: _____ ton/sq ft</p> <p><input type="checkbox"/> Unconfined compressive strength is unavailable for the following reason(s)</p> <p style="padding-left: 40px;"><input type="checkbox"/> No appropriately sized clumps available</p> <p style="padding-left: 40px;"><input type="checkbox"/> The material was very dry or otherwise too hard to cut cleanly with a spatula</p> <p style="padding-left: 40px;"><input type="checkbox"/> The material crumbled when tested with the penetrometer</p> <p style="padding-left: 40px;"><input type="checkbox"/> The material was freely seeping water (<i>Type C, IAW 29 CFR 1926, Subpart P, App A</i>)</p>

Plasticity Natural: YES NO Remolded (if sand & gravel ≤ 85%): YES NO N/A

- | | | |
|--|--|--|
| <input type="checkbox"/> Plant matter | <input type="checkbox"/> Non-soil foreign material | <input type="checkbox"/> Rock fragments > 3 inches |
| <input type="checkbox"/> Hydrocarbon odors | <input type="checkbox"/> Sewage odors | <input type="checkbox"/> Aquatic matter (shells, etc.) |
| <input type="checkbox"/> Damp or wet | <input type="checkbox"/> Freely seeping water (<i>Type C, IAW 29 CFR 1926, Subpart P, App A</i>) | |
| <input type="checkbox"/> Angular gravel | <input type="checkbox"/> Cemented | <input type="checkbox"/> Fizzes with acid |

<p>Fissured <input type="checkbox"/> YES <input type="checkbox"/> NO <i>If fissured, explain reason (IAW 29 CFR, Subpart P, App A):</i></p> <p style="padding-left: 40px;"><input type="checkbox"/> The material broke along definite planes of fracture with little resistance</p> <p style="padding-left: 40px;"><input type="checkbox"/> The material exhibited open cracks in an exposed surface</p> <p><input type="checkbox"/> N/A The material was not of sufficient size to determine fissuring</p>

Gradation Bowl Number: _____	Sand & Gravel: _____ %
Sample weight: _____ g	Gravel: _____ %
#4 Sieve weight (gravel): _____ g	Structural: _____
#4 + #200 Sieve weight: _____ g (sand + gravel)	Type: _____

